

PALATAL® P 6-01

CHEMICAL/PHYSICAL NATURE

Palatal® P 6-01 is an unsaturated polyester based on orthophthalic acid and standard glycols, dissolved in styrene.

The resin has a high reactivity and a medium viscosity.

MAJOR APPLICATIONS

Palatal® P 6-01 is suitable for a wide range of applications. It is used for unreinforced as well as for glass-fiber reinforced moldings.

Palatal® P 6-01 is particularly suitable for the production of pipes, profiles, tanks, vessels, boats and parts of automotive bodies.

APPROVALS

Cured unreinforced Palatal® P 6-01 conforms to type 1140 according to DIN 16 946/2 and is classified in group 1B according to EN 13 121-1.

PRODUCT SPECIFICATIONS UPON DELIVERY

Property	Range	Unit	TM
Appearance	clear	-	2265
Color, APHA	0 - 80	-	2017
Viscosity, 23°C	900 - 1200	mPa.s	2013
Solids content, IR	64 - 67	%	2033
Gel time from 25 to 35°C	16 - 21	minutes	2625
Cure time from 25°C to peak	19 - 25	minutes	2625
Peak temperature	170-190	°C	2625

REMARKS

Viscosity: Z2/100 s⁻¹/23°C

The curing characteristics are obtained using 1g of Trigonox 44 B (AKZO-Nobel) and 0,5 g Accelerator NL 49 P (AKZO-Nobel) added to 100 g resin.

PROPERTIES OF THE LIQUID RESIN (TYPICAL VALUES)

Property	Value	Unit	TM
Refractive index, 23°C	1.5325	-	2150
Flash point	± 33	°C	2800
Acid value, as such	31	mg KOH/g	2401
Stability, no init., dark,	6	months	-

PROPERTIES OF CAST UNFILLED RESIN (TYPICAL VALUES)

Property	Value	Unit	TM
Tensile strength	90	MPa	ISO 527-2
Tensile E-modulus	4.6	GPa	ISO 527-2
Elongation at break	2.8	%	ISO 527-2
Flexural strength	150	MPa	ISO 178
Flexural E-Modulus	4.6	GPa	ISO 178
Outer fiber strain	3.6	%	ISO 178
Impact res. - unnotched sp.	9	kJ/m ²	ISO 179
Heat Deflection Temp. (HDT)	104	°C	ISO 75-A
Glass transition temp. (Tg)	135	°C	DIN 53445

CURING CONDITIONS

The mechanical characteristics are obtained curing the resin with 1ml MEK-Peroxide (medium reactive) and 0.2 ml Co-octoate solution (1% Co in styrene) added to 100 g resins. Cured for 24 hrs. at RT and post-cured for 24 hrs. at 80 °C.

PROCESSING

Before use the resin should be conditioned at a well-defined, application dependent temperature (usually 15°C minimum for a MEKP / Co-cure).

Palatal® P 6-01 normally does not exhibit tack-free cure. To ensure tack-free cure of surfaces exposed to air, suitable additives (e.g. paraffin solution) should be added.

The final state of cure may be optimized by post-curing at elevated temperatures (e.g. 80 °C) for several hours.

GUIDELINES BEFORE USE

Before use the resin should be conditioned at a well-defined, application dependent temperature (usually 15°C minimum for a MEKP / Co-cure).

STORAGE GUIDELINES

The resin should be stored indoors in the original, unopened and undamaged packaging, in a dry place at temperatures between 5°C and 30°C and the properties might change during storage. Shelf life is reduced at higher temperatures and the properties of the resin might change during storage. The shelf life of styrene containing unsaturated polyesters will be significantly reduced when exposed to light. Store in dark and in 100%light tight containers only.

MATERIAL SAFETY

A Material Safety Data Sheet of this product is available on request.

TEST METHODS

Test methods (TM) referred to in the table(s) are available on request.

Aliancys is a leading global company active in the sales of Quality Resins for composite applications. Together with its customers, Aliancys is pushing the limits of both composite part manufacturing and performance. Taking an integral approach to new product development, Aliancys is using its full expertise in resin chemistry, material science, and component manufacturing for shaping new applications in composites. So let's talk and increase our mutual business success, both today and tomorrow. More information on www.aliancys.com

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